



18-580/18-B580 Radiator Brace Instructions

Remove seat from bike for shroud bolt access.

Right-Remove the radiator shroud from bike.

Remove the radiator's upper louver bolt.

Install two rubber isolator grommets into the 1/2 inch holes of the radiator brace. Using the Allen head bolts attach the formed bracket to the backside of the radiator brace. Tighten the Allen bolts to 6 ft./lbs.

Place the radiator brace into position. Utilize the 6mm x 14mm bolt and washer for the upper louver bolt. Install thru radiator brace/radiator into louver. Tighten this bolt to the OEM specification. Place the radiator shroud into position. Utilize the 6 mm x 20mm bolt and washer for the lower shroud bolt. Install the remaining shroud bolts finger tight. Confirm shroud/radiator brace are properly aligned and tighten all the shroud bolts to the OEM specifications.

Left-Remove the radiator shroud from bike.

Remove the radiator's upper louver bolt.

Install two rubber isolator grommets into the 1/2 inch holes of the radiator brace. Using the Allen head bolts attach the formed bracket to the backside of the radiator brace. Tighten the Allen bolts to 6 ft./lbs.

NOTE-The louver for the left side radiator extends to cover the side and bottom of the radiator. The left side Radiator Brace will fit sandwiched between the plastic louver and the side of the radiator.

Place the radiator brace into position. Utilize the 6mm x 14mm bolt and washer for the upper louver bolt. Install thru radiator brace/radiator into louver. Tighten this bolt to the OEM specification. Place the radiator shroud into position. Utilize the 6 mm x 20mm bolt and washer for the lower shroud bolt. Install the remaining shroud bolts finger tight. Confirm shroud/radiator brace are properly aligned and tighten all the shroud bolts to the OEM specifications.

Reinstall seat.

Questions?

Call us at 530 642-9488